

What is claimed is:

1. A thermoplastic resin composition comprising a thermoplastic resin (A), an acrylic polymer (B), a polytetrafluoroethylene-containing powder mixture (C) and a filler (D), an amount of the acrylic polymer (B) being from 0.1 to 400 parts by weight, an amount of the filler (D) being from 1 to 2000 parts by weight, based on 100 parts by weight of the thermoplastic resin (A), wherein

an amount of a polytetrafluoroethylene component in the polytetrafluoroethylene-containing powder mixture (C) is from 0.01 to 400 parts by weight based on 100 parts by weight of the thermoplastic resin (A).

2. The thermoplastic resin composition according to claim 1, wherein the thermoplastic resin (A) contains 0.1 to 100% by weight of a modified polyolefin resin (E).

3. The thermoplastic resin composition according to claim 1, wherein the acrylic polymer (B) comprises an acrylic monomer (b-1) containing an alkyl methacrylate and/or an alkyl acrylate, an alkyl group of which has 1 to 18 carbon atoms, and a reduced viscosity ( $\eta_{sp}/C$ ) at 25°C of a solution prepared by dissolving 0.1 g of the acrylic polymer in 100 ml of chloroform is 15 or less.

4. The thermoplastic resin composition according to claim 3, wherein the reduced viscosity ( $\eta_{sp}/C$ ) of the acrylic polymer (B) is 3 or less.

5. The thermoplastic resin composition according to claim 3, wherein the acrylic monomer (b-1) further contains a vinyl monomer which is copolymerizable with the alkyl methacrylate and/or the alkyl acrylate, an alkyl group of which has 1 to 18 carbon atoms.

6. The thermoplastic resin composition according to claim 1, wherein the polytetrafluoroethylene-containing powder mixture (C) contains polytetrafluoroethylene particles having a particle size of 10  $\mu\text{m}$  or less and an organic polymer.

7. The thermoplastic resin composition according to claim 1, wherein the polytetrafluoroethylene-containing powder mixture (C) is produced by mixing an aqueous dispersion of polytetrafluoroethylene particles having a particle size of 0.05 to 1.0  $\mu\text{m}$  with an aqueous organic polymer dispersion and solidifying or spray drying the resultant to obtain powder.

8. The thermoplastic resin composition according to claim 1, wherein the polytetrafluoroethylene-containing powder mixture (C) is produced by polymerizing a monomer (c-1) constituting an organic polymer in the presence of an aqueous dispersion of

polytetrafluoroethylene particles having a particle size of 0.05 to 1.0  $\mu\text{m}$  and solidifying or spray drying the resultant to obtain powder.

9. The thermoplastic resin composition according to claim 1, wherein the polytetrafluoroethylene-containing powder mixture (C) is produced by subjecting a monomer (c-2) having an unsaturated ethylenic bond to emulsion polymerization in a dispersion prepared by mixing an aqueous dispersion of polytetrafluoroethylene particles having a particle size of 0.05 to 1.0  $\mu\text{m}$  with an aqueous organic polymer dispersion and solidifying or spray drying the resultant to obtain powder.

10. A molded article comprising the thermoplastic resin composition of claim 1.

11. A method of producing the thermoplastic resin composition of claim 1, which comprises the steps of:

producing master pellets containing a portion of a thermoplastic resin (A), an acrylic polymer (B) and a polytetrafluoroethylene-containing powder mixture (C); and

mixing the remaining thermoplastic resin (A) and a filler (D) with the resulting master pellets.

12. A method of improving moldability of a thermoplastic resin

composition comprising 100 parts by weight of a thermoplastic resin (A), 0.1 to 400 parts by weight of an acrylic polymer (B), a polytetrafluoroethylene-containing powder mixture (C) and 1 to 2000 parts by weight of a filler (D), which comprises the step of:

adding the polytetrafluoroethylene-containing powder mixture (C) so that an amount of a polytetrafluoroethylene component in the polytetrafluoroethylene-containing powder mixture (C) is from 0.01 to 400 parts by weight based on 100 parts by weight of the thermoplastic resin (A).